



Single Or Double Heads Hydraulic Drawing Bench For Tube And Sheet,Full Automatic

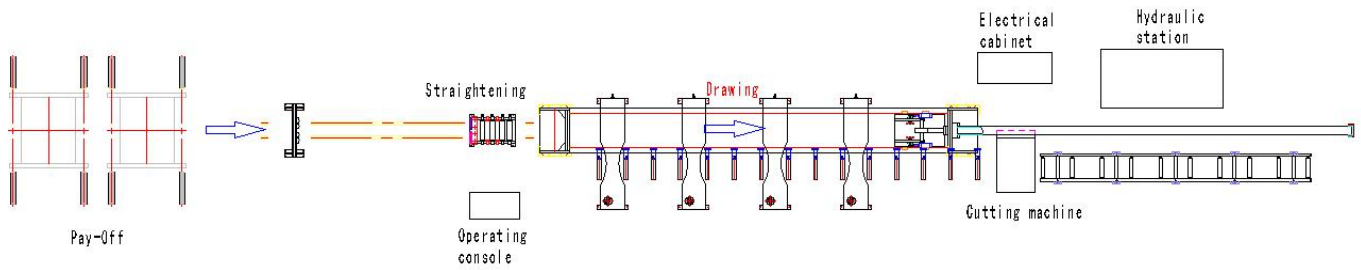
The hydraulic automatic draw bench applies to draw forming and length cut of various copper-aluminum profiles after extruding, The drawn profiles have stable cross-sectional size, good dimensional accuracy, improved hardness, elastic limit and the conductivity, and at the same time the machine increases the material utilization and greatly improves the surface quality of the profiles.

We can supply 30 tons ,50 tons and 80 tons etc hydraulic draw bench.

Specifications(30tons,if you need other model,please mail us)

1	Model	SYLB(I)-30-6	
2	Nominal drawing force	30t	
3	Effective drawing length	6m	
4	Profile specification	Width	Max 60mm
		Thickness	Max 6mm
5	Drawing speed	3~10m/min	
6	Return speed	45m/min	
7	Install capacity	75KW	
8	Compressed air	0.8Mpa, 2m3/h	
9	Consumption of cooling water	30m3/h	
10	Power supply	Three-phase four-wire	
11	Dimension	Length	15500
		Width	4200
		Height	2200
12	Requirements of the length of the workshop (mm)	29000×5000	

Production process



Place the coil → Straightening and feeding → Clamp copper bar → cool & lubricate die and copper bar → Drawing → Cut copper bar → Transport → convey with roller → Backer sizing → Final product cutting → Unloading by worker



Contact us

Yantai Ted Machine Co.,Ltd

Website : www.tedmetal.com

Email : tedmachine@live.com